

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 715545 (61208) CARRIER ASSEMBLY			2. CODE INDENT 19207		3. SPI NO. AK14238505	
4. NATIONAL STOCK NO. 3010-01-423-8505			5. DATE OF DRAWING 3-18-96		6. REVISION	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 208.7	10. UNIT PACK CU (CU. FT.) 5.088		11. UNIT PACK SIZE (INCHES) 36.0 X 18.5 X 13.2	
12. PRESERVATION		18. STEPS		19. REQD		20. DESCRIPTION
a. LEVEL A MIL-P-116, SEE NOTE B						SEE NOTES FOR PACKAGING DETAILS.
b. LEVEL B NOT APPLICABLE						
13. CLEANING MIL-P-116, PROCESS C-1						
14. DRYING MIL-P-116						
15. PACKING						
a. LEVEL A MIL-STD-2073-1B AND NOTE J						
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 AND NOTE H						

17. NOTES/DRAWING

A. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1B. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. KIT, P/N 715545, CONTAINS THE FOLLOWING ITEMS, SEGREGATED AS SHOWN BELOW.
ALL PARTS BELOW HAVE CAGE CODE 19207.

QUANTITY	DESCRIPTION	PART NUMBER	SEGREGATED PACK NUMBER
1	GEAR, BEVEL	7709108	1
1	BEARING, WASHER	7708733	2
1	GEAR, BEVEL	7709101	3

THE ABOVE SEGREGATED PACKS ARE PACKAGED IN ACCORDANCE WITH METHOD IA-14 AND ARE CONSOLIDATED IN A WOODEN SHIPPING CONTAINER IN ACCORDANCE WITH METHOD III.

C. PREPARE ONE BEVELED GEAR, P/N 7709108, IN ACCORDANCE WITH THE STEPS BELOW.

1. PRESERVATIVE: VV-L-800. APPLY TO ALL SURFACES OF THE GEAR.
2. WRAP: MIL-B-121, TY I, CL 2, GRADE C, SIZE: 50 X 24. APPLY WRAP TO GEAR. SECURE WITH TAPE PPP-T-60.
3. CUSHIONING: ASTM 5168, TY CF, CL WR, VAR TW, GR 1100. SEE ITEMS C AND D PAGES 3-4.
4. IDENTIFICATION: IDENTIFY AS SEGREGATED PACK NUMBER "1".

D. PREPARE ONE BEARING WASHER, P/N 7708733, IN ACCORDANCE WITH THE STEPS BELOW.

1. WRAP: MIL-B-121, TY I, CL 2, GRADE A, SIZE: 31 X 17. APPLY WRAP TO BEARING WASHER. SECURE WITH TAPE PPP-T-60.
2. BAG: MIL-B-117, TY I, CL B, ST 2, SIZE: 15 X 16. CLOSURE SHALL BE BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY AS SEGREGATED PACK NUMBER "2".

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17. NOTES/DRAWINGS CONTINUED

E. PREPARE ONE BEVELED GEAR, P/N 7709101, IN ACCORDANCE WITH THE STEPS BELOW.

1. PRESERVATIVE: VV-L-800. APPLY TO ALL SURFACES OF THE GEAR.
2. WRAP: MIL-B-121, TY I, CL 2, GRADE C, SIZE: 44 X 23. APPLY WRAP TO GEAR. SECURE WITH TAPE PPP-T-60.
3. CUSHIONING: ASTM 5168, TY CF, CL WR, VAR TW, GR 1100. SEE ITEMS A AND B PAGES 3 & 5.
4. CONTAINER: ASTM D 4727, TY CF, CL DOM, VAR SW, GR 275, SIZE: 15 X 15 X 6. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE METHOD OF ASTM D 1974.
5. BAG: MIL-B-117, TY I, CL E, ST 1, SIZE: 24 X 25. CLOSURE SHALL BE BY HEAT SEALING.
6. CONTAINER: ASTM D 4727, TY CF, CL WR, VAR SW, GR V3c, SIZE: 15-5/8 X 15-5/8 X 6-7/8. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE METHOD OF ASTM D 1974.
7. IDENTIFICATION: IDENTIFY THE CARTON AS SEGREGATED PACK NUMBER "3".
8. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IA-14.

F. CONSOLIDATE THE ITEMS FROM NOTES C AND D TOGETHER IN ACCORDANCE WITH THE STEPS BELOW.

1. CONTAINER: ASTM D 4727, TY CF, CL DOM, VAR SW, GR 275, SIZE: 16 X 16 X 6-1/4. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE METHOD OF ASTM D 1974.
2. BAG: MIL-B-117, TY I, CL E, ST 1, SIZE: 25 X 26. CLOSURE SHALL BE BY HEAT SEALING.
3. CONTAINER: ASTM D 4727, TY CF, CL WR, VAR SW, GR V3c, SIZE: 16-5/8 X 16-5/8 X 7-1/8. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE METHOD OF ASTM D 1974.
4. IDENTIFICATION: IDENTIFY CARTON AS CONTAINING SEGREGATED PACKS NUMBER "2" AND "3".
5. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IA-14.

G. CONSOLIDATE THE ITEMS FROM NOTES E AND F, TOGETHER, IN ACCORDANCE WITH THE STEPS BELOW.

1. BLOCKING/BRACING: MIL-STD-1186. PLACE BLOCKING AS SHOWN ON PAGE 6.
2. CONTAINER: PPP-B-621, CL 2, ST 4, SIZE: 33 X 17 X 8-1/8. THE CONTAINER IS CONSTRUCTED OF ALL 1 INCH THICK NOMINAL LUMBER AND IS MODIFIED TO INCLUDE BEVELED SKIDS. SIZE AND APPLICATION OF SKIDS ARE IN ACCORDANCE WITH PPP-B-621.
3. INSPECTION: INSPECT UNIT PACK IN ACCORDANCE WITH CRITERIA FOR METHOD III.

H. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.

J. UNIT CONTAINER IS THE SHIPPING CONTAINER.

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715545 (61208) CARRIER ASSEMBLY

2. CODE IDENT

19207

3. SPI NO.

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4. NATIONAL STOCK NO.

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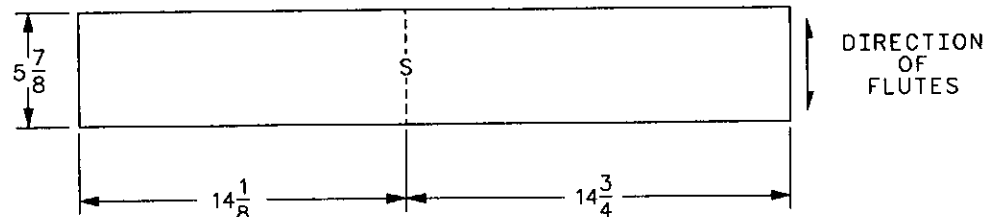
5. DATE SUBMITTED (YYMMDD)

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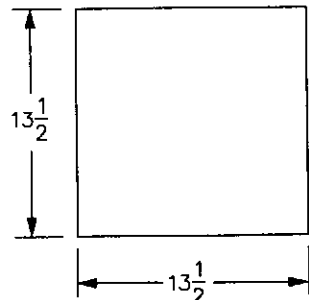
6. REVISION

17. NOTES/DRAWING

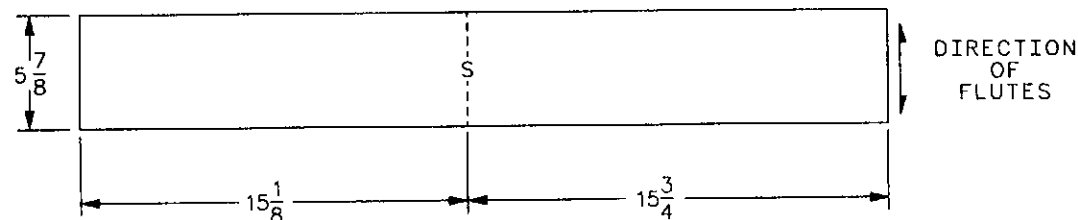
ITEM (A) FIBERBOARD BLOCKING, ASTM 5168, TY CF,
CL WR, VAR TW, GR 1100 (2 REQUIRED)



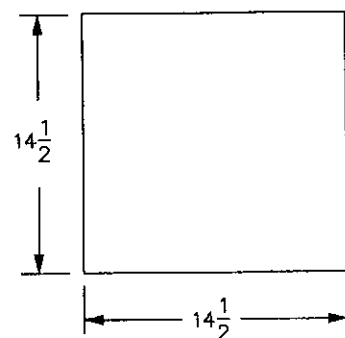
ITEM (B) FIBERBOARD BLOCKING, ASTM 5168, TY CF,
CL WR, VAR TW, GR 1100 (2 REQUIRED)



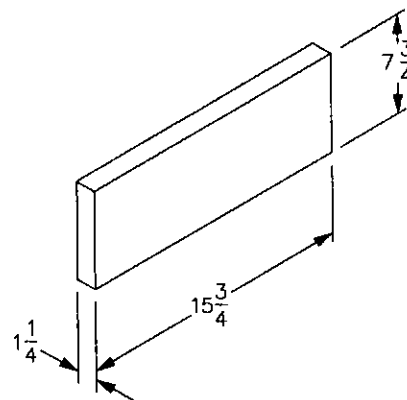
ITEM (C) FIBERBOARD BLOCKING, ASTM 5168, TY CF,
CL WR, VAR TW, GR 1100 (2 REQUIRED)



ITEM (D) FIBERBOARD BLOCKING,
ASTM 5168, TY CF,
CL WR, VAR TW,
GR 1100 (2 REQUIRED)



ITEM (E) 1 1/4 x 7 3/4 (ACT) x 15 3/4



NOTE: S=SCORE LINE

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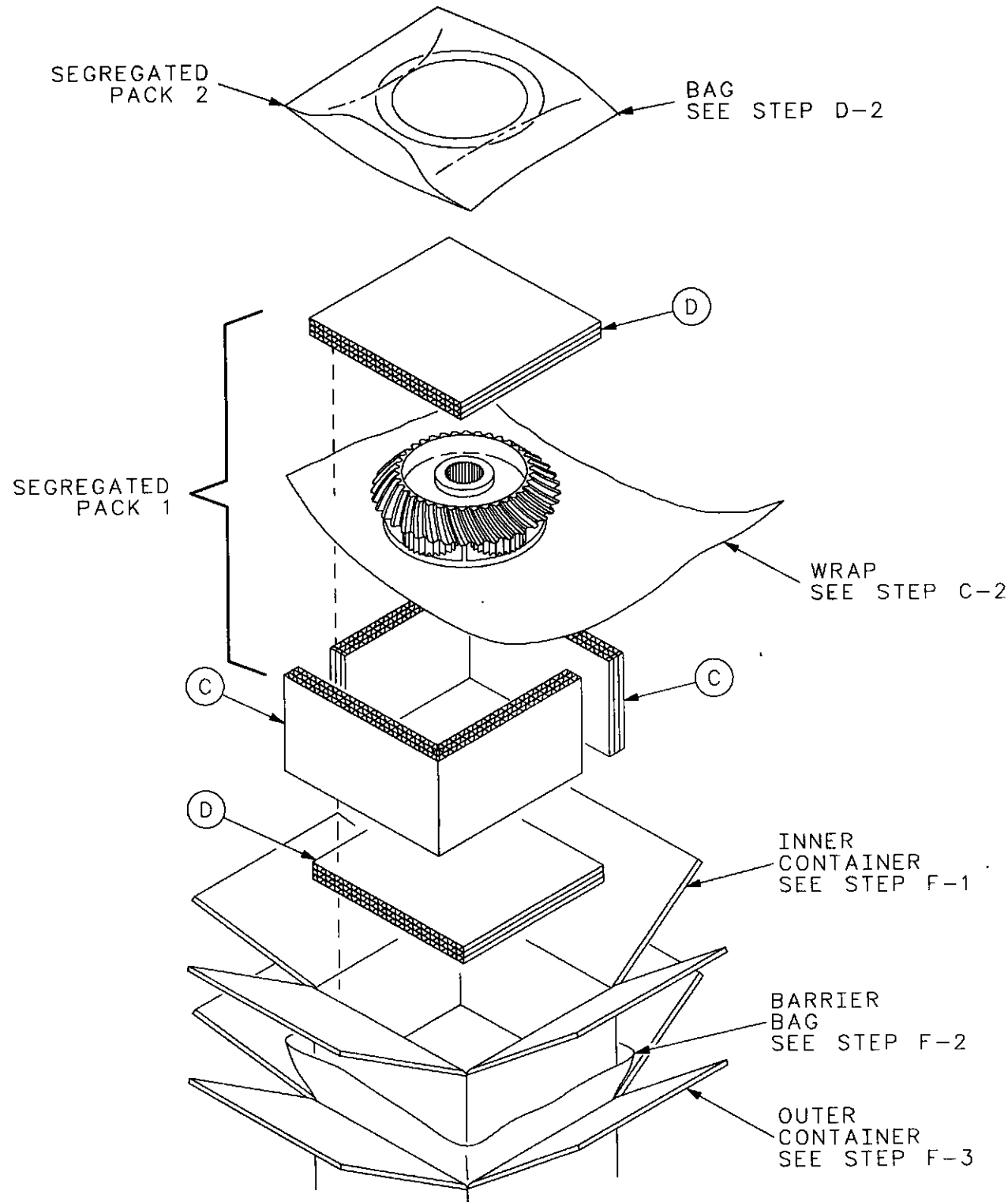
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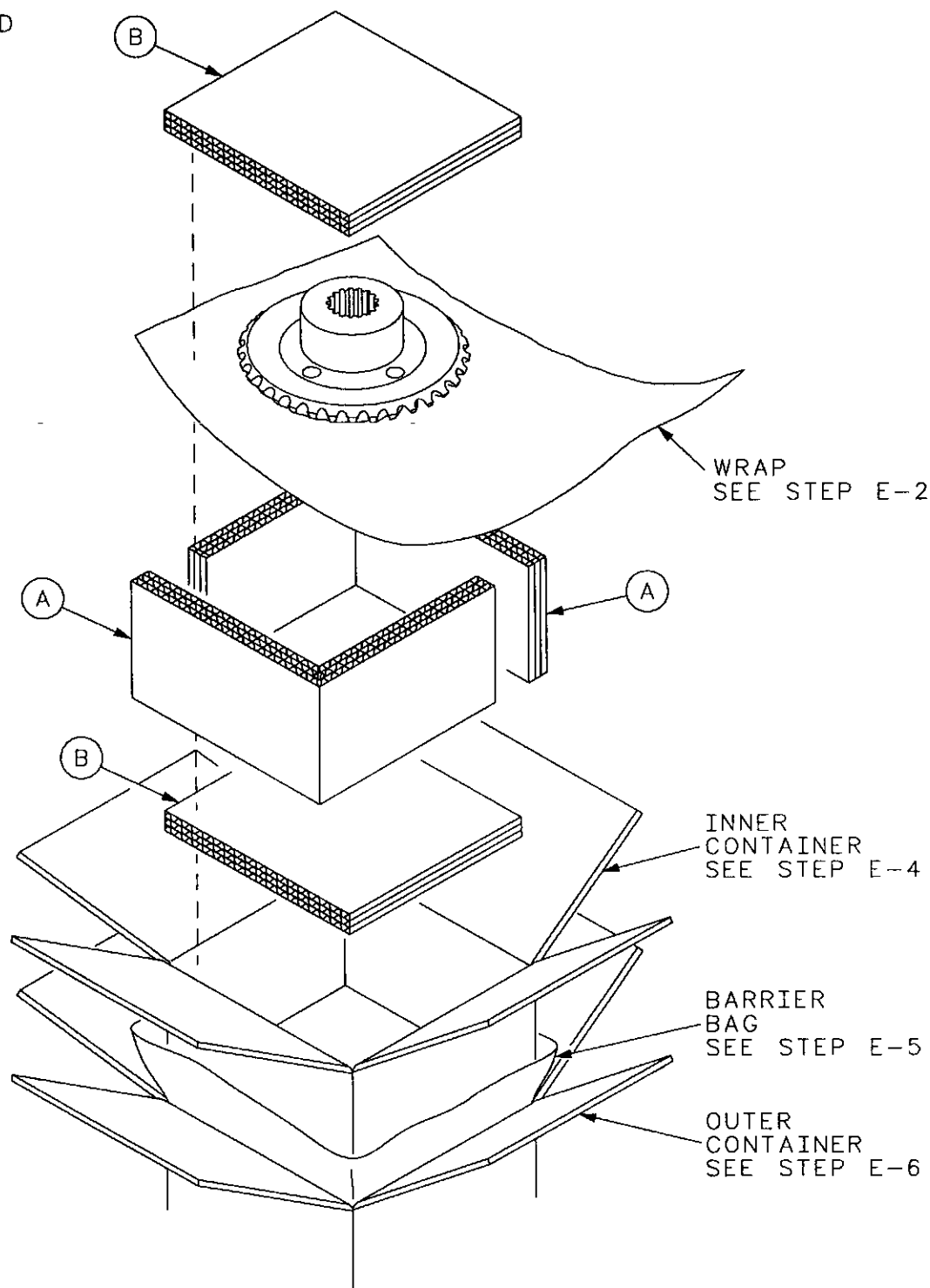
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17. NOTES/DRAWING

SEGREGATED
PACK 3



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